

**ENETAK-652**



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ENETAK-652 is a polyurethane polymer, which cures with ambient humidity. Application adhesive in the bonding of plastics, rubber, wood, metal, glass, ceramics, artificial grass, etc. It is supplied in 940 g bottles with application cannula.

**APPLICATION:**

- 1) The surfaces to be glued must be dry and free of dust, grease or dirt. For aesthetic reasons, avoid the adhesive standing out of the joints.
- 2) The total bonding will occur after 4-5 days, since it is an adhesive that cures through ambient humidity. It can be manipulated at 4-6 hours.
- 3) When reacting the adhesive with ambient humidity, avoid keeping the bottle open more than necessary or leaving half-consumed containers for long periods of time. If very large pieces are to be adhered with little exposition to ambient temperature, or it is desired that it foams more, small amounts of water can be sprayed onto the adhesive.
- 4) Estimated adhesive consumption between 0.5 and 0.9 kg / m<sup>2</sup>
- 5) Store in a dry and cool place, protected from sunlight.

**(1) SPECS:**

- Water and solvent free
- Duration in stock of 6 months (1)
- Free NCO content: 6%
- Viscosity at 25°C <1700 cP.s (2)
- (1) Product in warehouse closed to T<sup>a</sup> atmosphere
- (2) Brookfield, 20 rpm, spindle 3

This information corresponds to our current knowledge and is an orientation about our products and its possible applications. With this sheet and technical data we try to inform you and assist you but without assumption of compromise. It is always convenient a test before the final application.